



Grade	Ball Diameter Variation	Deviation From Spherical Form	Lead Diameter	Maximum Surface Roughness
G5	0.13	0.13	0.25	0.014
G10	0.25	0.25	0.5	0.02
G16	0.4	0.4	0.8	0.025
G20	0.5	0.5	1	0.032
G24	0.6	0.6	1.2	0.04
G28	0.7	0.7	1.4	0.05
G40	1	1	2	0.06
G60	1.5	1.5	3	0.08
G100	2.5	2.5	5	0.1
G200	5	5	10	0.15
G500	12.5	12.5	25	-
G1000	25	25	50	-